



# SMALL-SCALE WASTE-TO-ENERGY PLANTS

ICOR Group is a Northern European investment group focused on energy, infrastructure, and sustainable solutions. Established in 1990, the company has grown into one of the largest corporate groups in the region, operating a diverse portfolio of more than 100 companies across multiple sectors.



## WtE for Small to Mid-sized Cities

Designed for cities of 20,000-75,000 residents, this solution ensures local waste is managed locally without oversized landfills. A capacity of 32,000 (one line) / 64,000 (two lines) of MSW per year.



## Fully Financed Solution

ICOR Group provides full investment with no public funding delays, leveraging a gate fee model to deliver reliable heat and electricity.



## Future-ready Energy (ETS Advantage)

Plants like ours (below 20 MW) will be outside the EU ETS (European Union Emissions Trading System) for WtE plants, resulting in lower CO<sub>2</sub> costs and lower waste handling costs for the city's residents.



## NUMBERS OF THE ICOR CORPORATE GROUP



Turnover

**300** million  
eur



Employees

**3 000**



Activity area covers

**60+** countries



Group

**100+** companies

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- A cogeneration waste incineration facility with a capacity of **10 MW (thermal)** and **2 MW (electrical)** per line, with the possibility to expand to two lines.
- **The electricity produced will be supplied to the grid, while the generated heat will either be dissipated through cooling systems or used in technological processes, where applicable.**
- The maximum **building height is 20 m**, and the minimum **site area required for a single line is 1.3 ha**.
- The primary fuel will consist of of unsorted, presorted, non-recyclable municipal waste, supplemented by dried sludge from wastewater treatment plants. The estimated fuel consumption is approximately **4 tonnes per hour**.
- Flue gas treatment will be based on dry cleaning technology, ensuring compliance with environmental standards. **All emissions will comply with Best Available Techniques (BAT)** requirements for waste treatment facilities.



## MAIN PARAMETERS

Nominal waste incineration capacity	4,0 t/h at 7-14,0 MJ/kg
Guaranty capacity	10 MW of boiler at 11,0 MJ/kg
Annual operating hours	8000 h
Estimated boiler load range	60-100% MCR
Steam parameters	40 bar(a), 400°C
Production of electricity	2 MW
Flue gas outlet temperature from boiler	180°C
Flue gas outlet temperature from Flue gas economizer	70°C
RDF-refused derived fuel codes 19 12 10 and 19 12 12 (European Waste Catalogue)	
Mixed municipal waste - typical waste bag code 20 03 01 (European Waste Catalogue)	

## VISUAL PLAN

